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技术 TECHNOLOGY

引进和吸收国外技术，精心打造，广泛采用食品行业前沿技术。

Introduce and assimilate foreign technologies, build carefully, and widely use cutting-edge technologies in the food industry.



服务 SERVICE

包含食品设备相关服务，比如配件服务、安装调试、系统升级和技术服务。

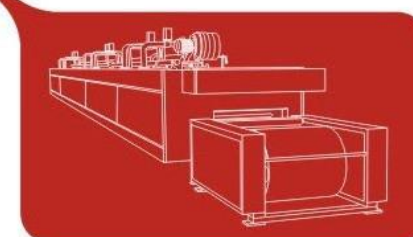
Includes food equipment related services, such as accessory services, installation and commissioning, system upgrades, and technical services.



能力 ABILITY

专业生产饼干、糕点、糖果、巧克力烘烤等食品机械设备。

Specializing in the production of food machinery and equipment such as biscuits, cakes, confectionery and chocolate baking.



Overall solution of food machinery

食品机械整体解决方案

荣誉资质 Honor qualifications



品质体现我们的尊严，出类拔萃品质拒绝平庸，一丝不苟，千锤百炼，标准化的管理体系和系统化的品质保证体系。让产品品质在世界的每一个角落都畅通无阻。公司通过与合作者们卓有成效的努力，使我们的设备更加符合客户需求。

Quality represents our dignity. The outstanding quality refuses commonness. Being meticulous and thoroughly tempered. The standardized management system and systematic quality assurance have led our products to get reliance from customers all over the world with their excellent quality. Through effective efforts with cooperators, Company are promoting our equipment to be the most impeccable in the world.



生产车间 Production workshop



市场竞争的基础，离不开生产实力，离不开完善先进的硬件设施。深知硬件设施重要性的公司，在同行业内率先引进国外先进的生产设备技术，几年来先后投资资金对硬件设施进行更新换代，促使我公司的设备逐步符合客户的需求，成为客户生产的理想机械。

Market competition is closely associated with production strength as well as perfect and advanced hardware facilities. Deeply understanding the importance of hardware facilities, Company took the lead among its peers in introducing advanced production equipment from abroad. In these years, we have made successive investment in upgrading the hardware facilities to produce high quality products complying with international standards with our internationalized production facilities.



生产装备
Production equipment



公司拥有各式先进加工机床及机械设备，完善的生产设备，精良的工艺以及严格完善的质量管理体系，并聚集具有专业技术精英和领先水平的科技队伍、充分利用新技术、新工艺、新材料保证产品的稳定性和可靠性。我们产品质量源于制造手段的先进、精品意识源于不断的创新。

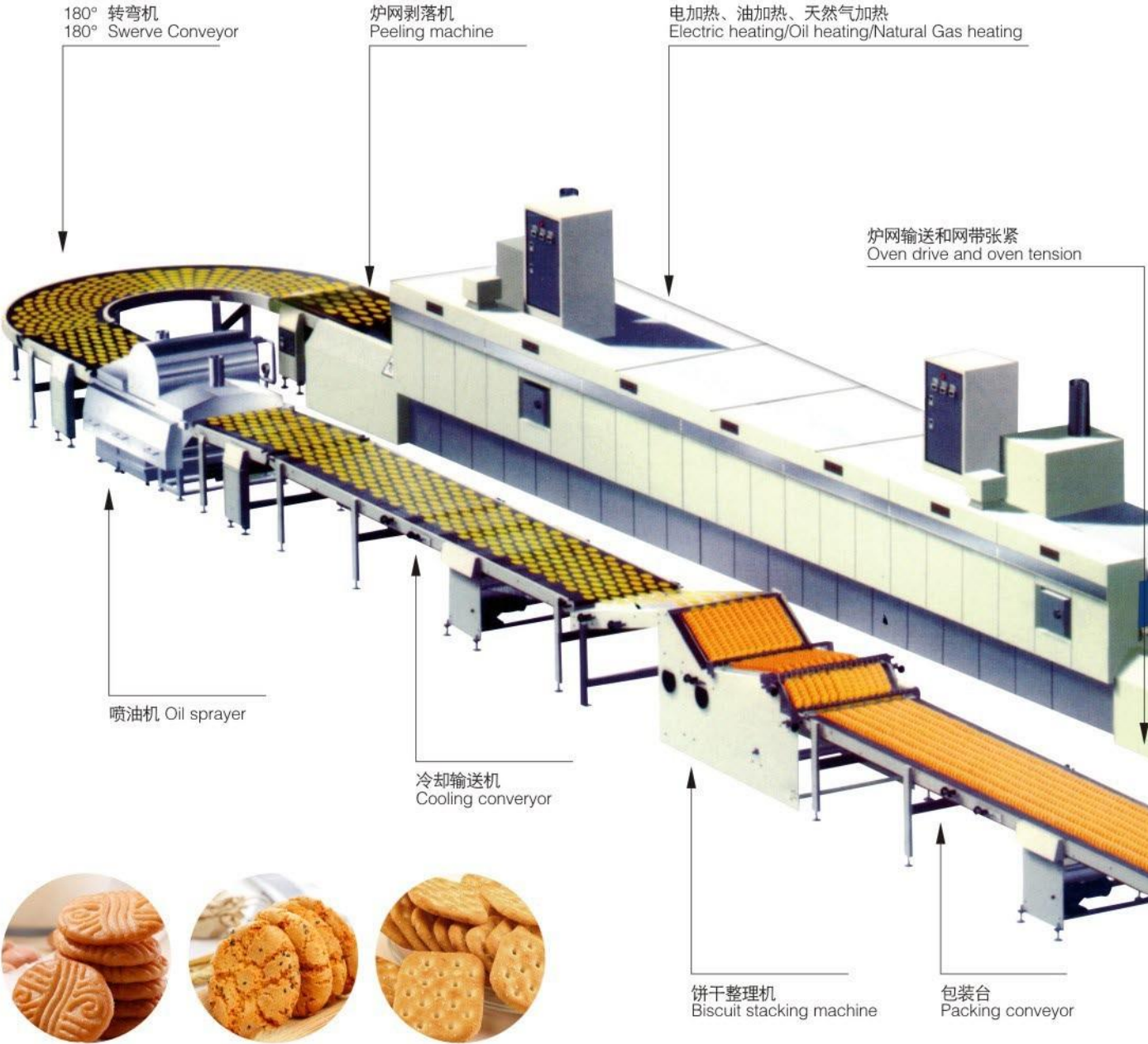
Company has high-precision CNC machining tools and machining centers, advanced production equipment, fine technique and strict and perfect quality management system, and moreover, we gather professional elites and science and technology team with leading level, so as to make full use of new technologies, new techniques and new materials to guarantee stability and reliability of products. Our product quality originates from advanced manufacturing means, and the concept of fine products stems from continuous innovation.

目录
Contents

08	全自动酥性、韧性饼干生产线 Automatic hard and soft biscuit production line	20	全自动月饼生产线 Automatic moon cake production line
10	全自动蛋糕生产线系列 Automatic cake production line series	21	巧克力涂层机 Chocolate coating machine
12	桃酥饼干成型机(新款) Walnut biscuit forming machine (New style)	22	YSB压缩饼干机 Compressed biscuit machine
12	桃酥饼干成型机系列(老款) Walnut biscuit forming machine (old style)	23	50-半自动糖果浇注机 50-Semi-automatic candy pouring machine
13	万能曲奇糕点机 Universal cookie machine	24	全自动伺服控制硬糖浇注生产线 Automatic servo-controlled hard candy pouring production line
14	双色曲奇机 Double-color cookie machine	26	全自动凝胶软糖伺服浇注生产线 Automatic soft candy servo pouring production line
15	单排自动蛋糕喷油成型机 Single-row automatic cake oil spraying and forming machine	28	全自动PLC控制球形/扁形棒棒糖浇注生产线 Automatic PLC-controlled ball / flat lollipop pouring production line
15	蛋糕注芯机 Cake core filling machine	30	PLC控制全套浇注太妃糖生产线 PLC Controlled whole-set toffee pouring production line
16	饼干夹心机 Biscuit sandwiching machine	31	夹芯奶糖(太妃糖)生产线 Filled milk candy (toffee) production line
16	醒发箱 Fermentor	32	全自动单头、双头、三头巧克力浇注生产线 Automatic single-head, double-head, three-head chocolate pouring and production line
17	旋转式热风循环烤炉系列 Rotary hot air circulation oven series	34	糖果双扭包装机 Candy double-twist packaging machine
18	多功能全自动灌心蛋糕机 Multifunctional automatic filled egg roll machine	34	高速枕式包装机 High-speed pillow type packaging machine
19	转盘式蛋糕机 Rotary table type egg roll machine	35	包装机(组合称) Packaging machine (Combined weighing)



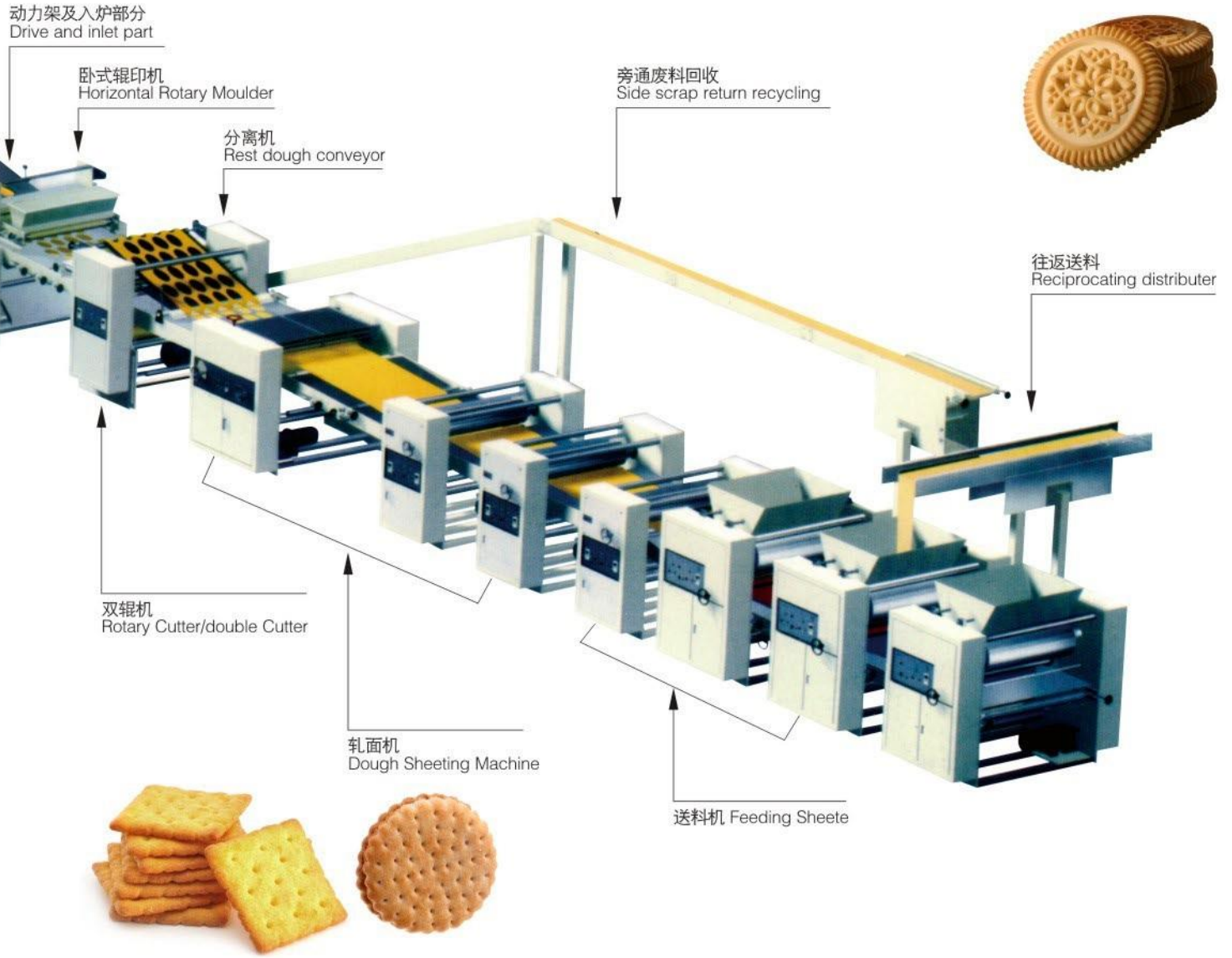
全自动酥性、韧性饼干生产线
Automatic hard and soft biscuit production line



全自动酥性、韧性饼干生产线可根据用户的场地要求，以及饼干工艺的要求，任意组合，均能达到理想的效果。该饼干生产线采用进口电器元件，变频调速，节能可靠，单控联控均可。

To achieve an ideal effect, the production line can make various products' combination according to users' special requirements such as factory's layout and biscuit's style, shape. Characteristics: adopts imported electrical components, frequency control of speed, efficient energy-saving, either single or combined controlment.

技术参数 Technical parameters		
型号规格 Model specification	生产能力 Production capacity	装机总功率(电加热) Installed total power (Electric heating)
400型	0.3t/h	120kw
600型	0.5t/h	220kw
800型	0.8t/h	320kw
1000型	1t/h	420kw
1200型	1.2t/h	500kw





全自动蛋糕生产线系列

Automatic cake production line series



产品介绍

全自动模盘注芯蛋糕、蛋黄派生产线我厂根据欧洲先进的设备基础上，综合国内情况小作坊生产，保质期短、人工多而研制开发的。自动生产线集电、光、气、机于一体自动化程度高，产量大、人工少、且对产品的人工接触少，保质期长等优点，深受广大食品厂家青睐。本成套设备分五部分：面糊搅拌、成型烘炉、注芯、冷却杀菌、包装组成。(另外还可以组合成半自动、大产量生产线)，可选择不同类型的隧道炉(如电力、燃油、燃气、导热油)。

Product introduction

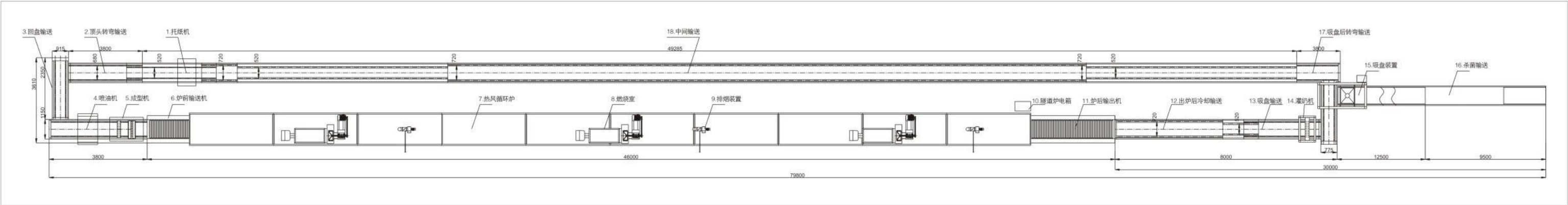
Our full automatic cake production line is research and developed on the basis of Europe's advanced equipment, and colligate with the real condition of individual workshop. The full automatic cake line is gather the electricity, light and machine together. With the merits of high automation, large capacity, fewer workers, and fewer workers touched with the product, long quality guarantee period etc., it is very popular by food factories. The equipment is divided into five parts: the batter mixing, baking oven, filling, cooling & sterilization, packaging. (Additional, the equipments can be combined into a semi-automatic, large-volume production line), you can choose different types of tunnel oven (such as Electricity, Diesel, Gas, Thermal oil).

技术参数 Technical parameters

生产能力 Production capacity	装机总功率 Total installed power	耗瓦斯量 Gas consumption
300-400kg/h	75-150kw	30m³/h



成套设备平面布置示意图 Layout of the whole line equipments



桃酥饼干成型机(新款)
Walnut biscuit forming machine (New style)



主要功能及用途
本机是目前最新桃酥饼干成型机，烤盘采用后放式，节省人力。本机用于桃酥饼干辊印脱模成形，将调粉机已调好的面团，经辊印成各种形状及不同克数的饼干生坯。本机结构简单，分离刀装有调节装置，能调到最佳位置。辊印辊经特殊设计，克服分离刀磨损不均匀的现象，花辊取出近垂直位置，更换方便，本机分为盘式热风旋转炉烘烤与隧道直接烘烤。

Main functions and purposes
The machine is the latest walnut cake forming machine. The baking pan is placed backward, saving manpower. The machine is used for roller imprinting, demolding and forming of walnut cakes. The dough prepared by the dough kneading machine is made into raw dough for cakes of various forms and different grams after subjected to roller imprinting. The machine is simple in its structure. The separating knife is installed with an adjusting device to adjust it to the best position. The roller imprinting roller is specially designed to eliminate the occurrence of uneven wear of the separating knife. The embossing roller can be taken out easily, so its replacement is convenient. The machine includes pan type hot air rotary oven baking and tunnel direct baking.

型号 Model	400	600	800
生产能力 Production capacity(kg/h)	100~200	250~400	500~600
辊印辊直径 Roller imprinting roller diameter(mm)	248	248	248
功率 Power(kw)	1.5	3	5.5
重量 Weight(kg)	550	850	1300
外形尺寸 Dimensions(mm)	2350 × 830 × 1350	2350 × 1150 × 1350	2800 × 1400 × 1450

桃酥饼干成型机系列(老款)
Walnut biscuit forming machine (old style)



主要功能及用途
本机用于桃酥饼干辊印脱模成形，将调粉机已调好的面团，经辊印成各种形状及不同克数的饼干生坯。本机结构简单，分离刀装有调节装置，能调到最佳位置。辊印辊经特殊设计，克服分离刀磨损不均匀的现象，花辊垂直位置，更换方便。本机分为盘式热风旋转炉烘烤与隧道炉直接烘烤。

Main function and usage
The machine for making walnut pastry is with simple structures. It printed the kneaded dough to various kinds of shapes of green-ware biscuit. The separating knife with regulating device can be adjusted to the best position. The roller printing roller is with special design to overcome the phenomenon of uneven abrasion of the separating knife. The printing roller is near to the vertical position. It is very easy to change. For baking, the biscuit can be baked in rotary oven or in tunnel oven.

型号 Model	生产能力 Production capacity	功率 Power	外形尺寸 Overall dimension	重量 Weight
400	80~150kg/h	1.5kw	2800 × 850 × 1200mm	500kg
600	150~300kg/h	3kw	2800 × 1050 × 1200mm	750kg

万能曲奇糕点机
Universal cookie machine



主要功能及用途
曲奇糕点机，是通过面团挤出成形，能生产多种独特花式点心和曲奇饼干坯的成形机，具有技术先进、结构紧凑、多功能、操作简单等特点，深受广大用户所欢迎，也是投资者目前市场上理想的新型食品机械之一。
该机具有多种模具、能生产几十种花式曲奇、杏元饼、娃娃饼、芝麻饼、瓜子饼，用户可根据需要自行调节选择。成型的花式点心，形态独特、花纹清晰、造型美观。该机生产的生坯采用热风旋转炉机隧道炉烘烤均可。

Main functions and uses
The cookie machine is a forming machine that can produce various fancy snacks and cookies through extruding and forming of dough. Thanks to such features as advanced technology, compact structure, multiple functions and simple operation, it is deeply favored by users. It is one of the new food machinery in the market ideal for investors.
The machine is provided with various molds for producing dozens of fancy cookies, doll cakes, sesame cakes, melon seed cakes, etc. Users can adjust and select them according to the need. The formed fancy snacks are unique in shape, clear in pattern and beautiful in appearance. The raw dough produced by the machine can adopt hot air rotary oven baking or tunnel oven baking.

型号 Model	生产能力 Production capacity	空气压缩机 Air compressor	功率 Power	外形尺寸 Overall dimension	重量 Weight
400	80~120kg/h	3"以上	1.5kw	1520 × 950 × 1280mm	450kg
600	150~250kg/h	3"以上	3kw	1520 × 1150 × 1350mm	650kg

双色曲奇机
Double-color cookie machine



用途与性能

双色双馅挤料机是我公司在曲奇机的基础上升级一种糕点挤出机，它可以生产多种美味及有趣食品。可以同时做两种颜色糕点。也可以同时生产双重馅料糕点。设备结构主要解决了传统食品的单调性。

从下料到齿辊挤压，再经送料泵，由不同的模具挤压出不同式样的糕点。该设备能生产出各种美味糕点，其乐无穷。

Applications and features

Double-color and two fillings depositor is the most advanced pastry depositor it can produce one kind of delicious and interesting food. This depositor can make two colors pastry it can also make two fillings. The machine structure solves the problem of the monotony of the traditional food. This depositor can make different types of pastry whose procedure is from extruding to squeezing of the serrate droller and then through the feeding pump to molds to squeeze different types of pastry. This depositor can produce various of delicious pastry with a lot of fun.

设备工艺流程 Equipment making process



技术参数 Technical parameters

产能 Capacity	80~150kg/h
电压 Voltage	220V/50Hz
功率 Power	3.5kw
重量 Weight	550kg
尺寸 Size	1500 × 980 × 1320mm



单排自动蛋糕喷油成型机
Single -row automatic cake oil spraying and forming machine



主要结构及操作原理

本机采用电脑编程，结构紧凑，功能集中，操作简单，采用气缸为动力，并配用光电跟踪，自动定量挤出，生产能力高，精确度高，此机是目前国内生产“蛋黄派”“休闲派”蛋糕中的理想机械设备。

Main frame and operation principle

The machine adopts computer programming, compact structure, concentrate function, simple operation, adopt the cylinder as the power, and with the photo & electric tracking, automatic quantitative extruder, high capacity, high precision. This machine is the most advanced equipment for making custard cake, cupcake, etc.

技术参数 Technical parameters

型号 Model	挤出时间 Extruding time	生产能力 Production capacity	电压 Voltage	气压 Air pressure	外形尺寸 Overall dimension	挤出重量 Extruding weight
600	2-4S/次Time	200-350kg/h	220/380V	8-10kgf/m ²	2000 × 1000 × 1300mm	15-80g/个Each

蛋糕注芯机
Cake core filling machine



简要描述

自动蛋糕注芯机采用电脑编程，触摸屏，结构紧凑，功能集中，操作简单。将蛋糕原料自动注入蛋糕盘中，并传送进蛋糕烘烤炉烘烤。原料注入量可根据产品要求灵活调节，注入量稳定。注料前在蛋糕盘里喷入食用润滑油，并使油在蛋糕盘底均匀扩散，便于脱盘。

Description

With Easy and convenient operation is integrated with computerized programming, colorful touch screen, compact structure. The mainly function is center-filling egg, cream, butter and other core material automatically, then translating to baking oven for the bakery. As to the controlment of filling core material's weight, it can be changed flexibly by users' special requirements, once changed and adapted, the machine can filling stably. making cake out of the trays easily is available by spraying oil into cake trays, making oil diffusing evenly before cake filled.

设备工艺流程 Equipment making process



技术参数 Technical parameters

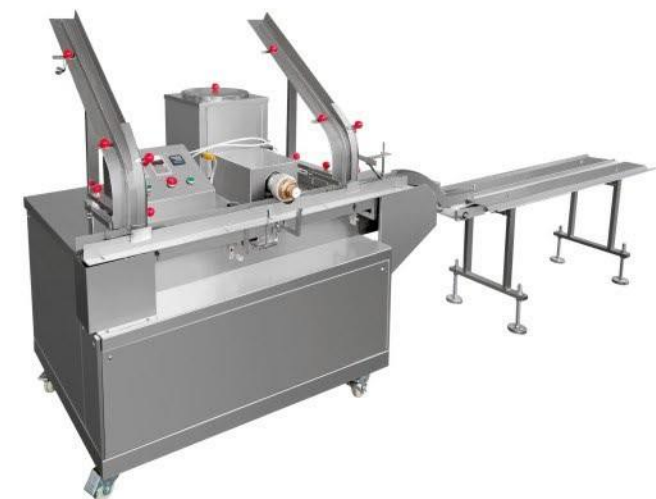
型号 Model	挤出时间 Squeezing time	生产能力 Production capacity	电压 Voltage	气压 Atmospheric pressure
600	2-4S/Time	150-500kg/h	220/380V	8-10kgf/m ²

饼干夹心机

Biscuit sandwiching machine

功能
用于饼干夹心，提高饼干的口感。

Function
It is used for biscuit sandwiching to enhance the taste of biscuits.



本机采用无极调速器，速度平稳。输送采用星轮整理饼干，使饼干排列有序。夹心品种多样，可用奶油、果酱、黄油、枣泥、巧克力等。温度自动控制，确保馅料恒温。

The machine runs stably by adopting the stepless speed adjuster. During conveying, it adopts star wheel to arrange the biscuits orderly. A variety of sandwiches such as cream, jam, butter, jujube paste and chocolate are available. The temperature is automatically controlled to ensure constant temperature of filling.

技术参数 Technical parameters

产量 Capacity	100~300枚/Pieces/min(可调 Adjustable)	
功率 Power(kw)	3	
重量 Weight(kg)	500	
尺寸 Size(mm)	3800 × 950 × 1500	
范围 Range (mm)	圆型 Round	Φ30~60
	方形 Square	L30~75
	宽度 Width	30~60
	高度 Height	3~8

醒发箱

Fermentor



发酵箱是根据面包发酵原理和要求而进行设计的电热式恒温恒湿产品。它是利用电热管，通过智能控制电路，使发酵箱内产生相对湿度和温度，提供面包发酵所需环境，帮助造型后的面包坯完成发酵过程。是面包生产过程中必不可少的配套设备。

设备使用全不锈钢板封装生产，并嵌入智能控制系统，使其结构紧凑、美观大方、操作简单、温湿度自动控制，能最大限度的减少操作时间，并杜绝人为因素导致发酵失败的可能，可以极大的帮助客户降低生产成本。

The fermenter is an electric heating type product with constant temperature and constant humidity designed according to the bread fermentation principle and requirements. By using the electric heating tube and intelligent control circuit, it produces relative humidity and temperature inside the fermenter to provide an environment needed for the fermentation of bread and help to complete the fermentation process of bread dough after molding. It is an indispensable piece of equipment during the production of bread.

The equipment is subject to encapsulation production by stainless steel plate, and is embedded with an intelligent control system, so that it can minimize the operation time with compact structure, beautiful appearance, simple operation and automatic control of temperature and humidity, and eliminate the possibility of fermentation failure due to artificial factors and greatly help customers to reduce production costs.

技术参数 Technical parameters

电压 Voltage	380v50Hz
功率 Power	6kw
温控范围 Temperature control range	70~50℃
湿度范围 Humidity range	60~90%
重量 Weight	350kg
尺寸 Size	2100 × 1600 × 2080mm



旋转式热风循环烤炉系列

Rotary hot air circulation oven series



主要功能及用途

旋转式热风烤炉是曲奇饼干类、面包类、蛋糕类、家禽类、水产类烘烤的理想设备。其特点：均匀火色，非一般烤炉所能相比；高效节能技术使能源得到更充分利用；采用进口部件，超级保温严密的密封性和良好的保温性能，最大程度的减少热量损失；超强蒸汽、超强加温系统可根据工艺要求随时提供充足的蒸汽；日光照明可通过炉门玻璃能及时观察食品的烘烤火色。该设备采用电加热、天然气、柴油、燃煤四种，用户可根据当地实际自行选择。

Main function and usage

The rotary oven is an ideal equipment for baking cookies, cake, bread and other kind of foods. It is with excellent characteristics as follows: even fire color, the high technology makes high efficient power-saving and the energy fully utilized. and we adopt the export spare parts with excellent warm and rigor airtight quality and best system for keeping warm, and reduce the quantity of heat, super strong steams, exceeding warm systems supply the sufficient steam at any time according to your demands. We adop three kinds of heating source: Electric, Natural gas, Diesel. Customer can choose according to their need.

技术参数 Technical parameters

型号 Model	电加热 Electric heating	天然气(进口燃烧器) Natural gas (Imported burner)	柴油(进口燃烧器) Diesel (Imported burner)	外形尺寸 Overall dimension	重量 Weight
12盘	30kw; 2.2kw	2M³/h	2.5L/h	1220 × 1670 × 1980mm	750kg
16盘	38kw; 2.2kw	3M³/h	2.5L/h	1200 × 1730 × 2180mm	850kg
32盘	50kw; 3.8kw	5M³/h	3.8L/h	2300 × 1900 × 2580mm	1500kg
64盘	68kw; 4.2kw	8~9M³/h	5.5L/h	2300 × 3200 × 2580mm	2300kg



多功能全自动灌心蛋卷机
Multifunctional automatic filled egg roll machine



技术参数 Technical parameters

型号 Model	DJJ-R天然气加热型 DJJ-R Natural gas heating type	DJJ-R电加热型 DJJ-R Electric heating type
耗能量 Energy consumption(kg/h)	石油液化气4.5kg/h, 天然气8-9m³/h Liquefied petroleum gas 4.5kg/h, natural gas 8-9m³/h	65kw/h
生产量 Production capacity(kg/h)	空心30kg/h, 灌心60kg/h Empty core 30kg/h, filled core 60kg/h	空心30kg/h, 灌心60kg/h Empty core 30kg/h, filled core 60kg/h
轮毂直径 Hub diameter(mm)	Φ 1800	Φ 1800
外形尺寸 Dimensions(L × W × H)(mm)	3400 × 1700 × 2250	3400 × 1700 × 2250
总重量 Total weight(T)	4	4

转盘式蛋卷机
Rotary table type egg roll machine



主要功能及用途

本机主要功能为定量自动下料，生产速度快，体积小，操作使用极为简单。生产使用时无噪音，一机有9-15块模板，可一人同时操作。具有清理方便、外型美观、实用和卫生的特点。有电加热和燃气加热2种规格可供用户选择。

Main function and usage

The main function of the machine is automatic quantitative blanking, fast production, small size and very simple operation. There is no noise when using production, 9-15 block template for a machine, one person can operate simultaneously. It has the characteristics of convenient cleaning, beautiful appearance, practicality and sanitation. There are 2 specifications of heating modes electrical heating and gas heating for customers to choose.

技术参数 Technical parameters

型号 Model	电源功率 Power supply	耗气量 Air consumption	耗电量 Power consumption	生产能力 Production capacity
SG-9电 Electricity	380V		20kw	15kg/h
SG-15电 Electricity	380V		30kw	25kg/h
SG-15燃气 Gas	380V	3.5kg/h	0.75kw	25kg/h

全自动月饼生产线
Automatic moon cake production line



电脑控制全自动合成包馅机，机型轻巧，多用途，可成型各种球状、棒状、连续棒状、三角形等多种几何形状。产品重量，皮馅厚薄比例及生产速度可在规定的范围内任意调节。可成型双重馅料的各种包馅食品，如：软皮老婆饼、馅中馅、月饼、水晶果、枣泥饼、凤梨酥、豆沙包、蛋黄酥、汤圆、肉圆等。

本机采用人机界面，根据画面上的图形，极易操作，可记忆上百种产品的特性。机械耐用，操作方便，主要电器控制原件均采用一流的先进品牌，保证长时间正常运行。

气压月饼自动成型机，本机食品行业中月饼成形之用，月饼的生坯经过月饼印模上、下冲压即可成为所需任意几何形状的月饼，本机采用欧姆龙控制原件，运行准确可靠，调整方便。本机独特的饼坯搓圆调节机构，调整方便、准确，使得设备外观更加简洁大方是制作月饼食品的理想设备。

技术参数 Technical parameters

型号 Model	生产能力 Production capacity	电源功率 Power supply	重量 Weight	成品范围 Finished product range	皮馅比例 Proportion of wrapper and filling	外形尺寸 Dimensions
YBJ-200	35-50pcs/min(数显调节)	380V 50Hz 1.9kw	800kg	20-300g	2:8-8:2(数显调节)	1200×850×1600mm
型号 Model	生产能力 Production capacity	电源功率 Power supply	重量 Weight	功率 Power	压缩空气 Compressed air	外形尺寸 Dimensions
YBJ-200	40pcs/min(数显调节)	380V 50Hz	300kg	0.75w	0.7Mpa	2150×580×1220mm

With light weight and multiple purposes, the computer controlled automatic encrusting machine can form various geometrical shapes such as ball shape, stick shape, continuous stick shape, triangular shape, etc. The product weight, thickness proportion of wrapper and filling, and production speed can be freely adjusted within the stipulated range. It can form various wrapped foods with double filling, such as soft wrapper sweetheart cake, moon cake, crystal fruit, jujube paste cake, pineapple pastry, red bean bun, egg yolk pastry, sweet dumpling, meatball, etc.

The machine adopts human-machine interface. Operation can be simply carried out according to different graphs on the picture, and more than one hundred product properties can be memorized. With good durability and convenient operation, the machine adopts products of world's first class brands as its main electric control parts, so as to ensure its long-time normal running.

The air pressure moon cake automatic forming machine is used for forming moon cakes in the food industry. The raw dough of moon cakes is made into moon cakes of various geometrical shapes after subjected to upper and lower punching of the moon cake imprinting mold. The machine adopts Omron control parts, running accurately and reliably with convenient adjustment. With convenient and accurate adjustment, the unique cake dough rounding adjustment mechanism of this machine makes the equipment appearance simpler and more decent. It is an ideal piece of equipment for making moon cakes.

巧克力涂层机
Chocolate coating machine



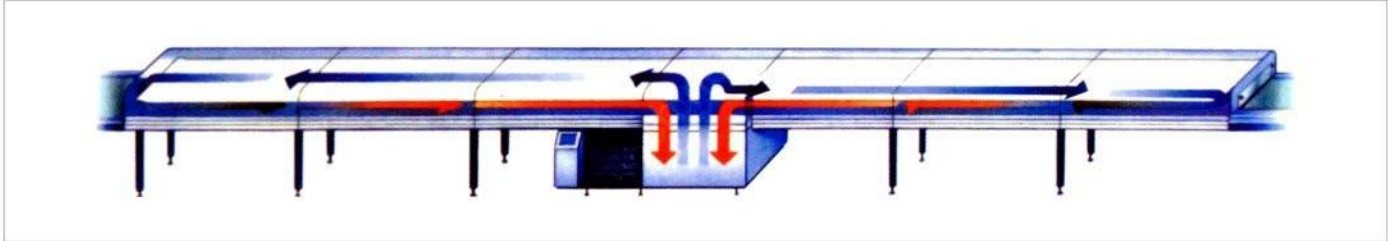
该生产线是生产巧克力涂层食品的专用设备，能在多种食品表面浸涂巧克力浆。诸如在威化、蛋粒、糖果、糕点、饼干等表面进行浸涂，形成独特的巧克力制品。

The production line is a special machine for producing chocolate coated foods. It can coat the surfaces of various kinds of foods such as waffle, cake, candy, cookie, biscuit, etc. with chocolate pulp to form unique chocolate products.

技术参数 Technical parameters

型号 Model	400	600	800	1000	1200
网带速度 Mesh belt speed	0~8	0~8	0~7	0~7	0~7
冷却输送带宽度 Cooling conveyor belt width(m/min)	400	600	800	1000	1200
冷却段 Cooling section	2~3	2~3	2~3	2~4	3~5
冷却隧道长度 Cooling tunnel length(m)	12	14	16	18	20
冷却隧道温度 Cooling tunnel temperature(°C)	2~10	2~10	2~10	2~10	2~10
总功率 Total power(kw)	7.5	9.17	9.17	12	12.5
重量 Weight(kg)	1900	2300	2800	3200	4000
外形尺寸 Outside dimensions(mm)	12500×850×1800	17500×940×1800	20000×1400×1800	21500×1650×1800	25500×1850×1800

巧克力冷却通道 Chocolate cooling passage



YSB压缩饼干机
Compressed biscuit machine



此设备为自动饼干压缩机，采用电气化编程控制，操作方便，并且采用气动和液压为动力，并配用光电跟踪，此设备外壳全部采用不锈钢材料，产品成形质量高，是生产压缩饼干的理想设备。

操作方法

- ◆此机配有手动操作和自动操作。
- ◆手动操作用于调度阶段，其中包括油缸上升，油缸下降和转盘的点动等。
- ◆自动操作作用设备连续生产阶段。

工艺流程 Equipment process



技术参数 Technical parameters

生产能力 Production capacity	电压 Voltage	油压 Oil pressure	外形尺寸 Dimension
90kg/h	380V/50Hz	15-25Mpa	1200 × 1000 × 1400mm

The machine is easy operated by electrified programming, pneumatic and hydraulic power driving, photoelectric tracking; Together with stainless steel material of machine's shell and high quality of finished biscuits, It becomes the most ideal equipment to producing compressed biscuits.

Operation method

- ◆This machine is equipped with manual and automatic operation.
- ◆Manual operation is used for dispatch step, including oil cylinder rise and fall, wheel button inching etc.
- ◆Automatic operation is used for continuous production step.

设备运转流程 Equipment operation process



50-半自动糖果浇注机
50-Semi-automatic candy pouring machine



半自动手工糖果机，多用途，适用于浇注硬质糖果、凝胶软糖、太妃糖、棒棒糖以及各种浇注成型类的糖果。

With multiple purposes, the semi-automatic candy machine is suitable for pouring hard candies, gelatin soft candies, toffees, lollipops and other various pouring and forming type candies.

技术参数 Technical parameters

生产能力 Production capacity	40-50kg/h
浇注重量 Pouring weight	2-15克/粒(g/piece)
总功率 Total power	1.5KW/220V
压缩空气用量 Compressed air consumption	4-5m³/h
浇注速度 Pouring speed	20-35次/分(times/min)
重量 Weight	500kg
尺寸 Size	1900 × 980 × 1700mm



全自动伺服控制硬糖浇注生产线

Automatic servo-controlled hard candy pouring production line



全自动PLC控制真空薄膜熬糖连续浇注成型生产线是目前国内先进的硬糖生产设备。能生产单色、双味双色喷花、双味双色双层、三味三色喷花以及水晶糖、夹心糖、条文糖及思考奇等。

- ◆卫生结构设计制作，满足GMP生产要求；
- ◆PLC自动编程控制真空熬糖温度、时间，浇注温度和浇注速度；
- ◆LED触摸屏显示工艺流程，易于操作；
- ◆在线完成香精、色素、酸液的定量加注混合；
- ◆输送链带、冷却系统、双脱模机构保证脱模；
- ◆根据模具的不同可生产各种形状的糖果；
- ◆选装巧克力定量加注系统可生产巧克力夹芯糖果。

The automatic PLC controlled candy vacuum micro-film cooking continuous depositing and forming production line is currently the most advanced hard candy production equipment in China. It can produce single-color, double-taste double-color flower, double-taste double-color double-layer, three-taste three-color flower candies, crystal candies, filled candies, stripe candies, scotch, etc.

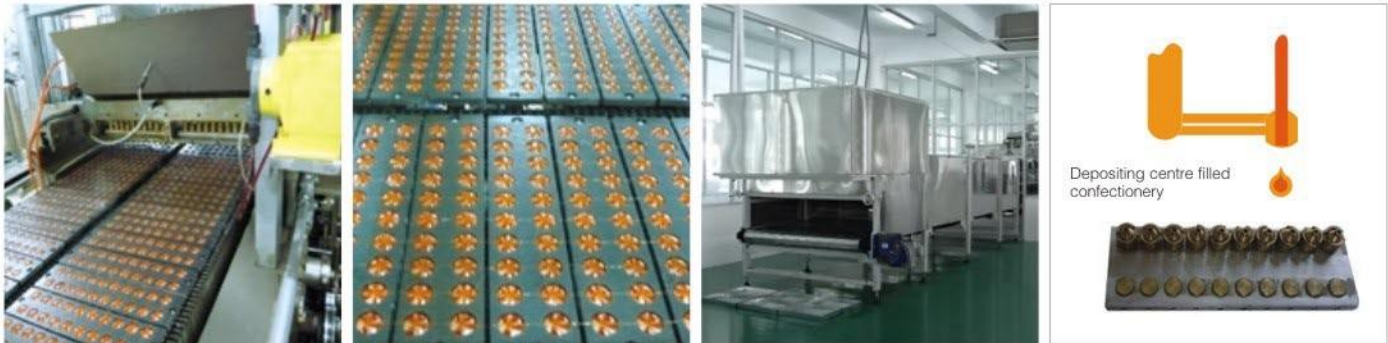
- ◆The sanitary structure designed and manufactured meets GMP requirements.
- ◆PLC / programmable process control available for candy vacuum cooking temperature and time, depositing temperature and depositing speed.
- ◆LED touch screen displays process flow and realizes easy operation.
- ◆Rationed filling and mixing of essence, pigment and acid solution can be completed on the line.
- ◆The conveying chain, cooling system and double de-molding device guarantee the de-molding of candy.
- ◆Different shaped candies can be made via change-over of the molds.
- ◆Optional choice of extra chocolate paste injection system for making chocolate-central filled candies.



化糖锅和储糖锅 Sugar dissolving cooker and storage tank

真空薄膜熬糖机组 Candy micro-film vacuum cooking unit

浇注机 Depositing machine



浇注 Depositing

糖果浇注在模具中 The candies are deposited in the mold

冷柜 Cooling tunnel

巧克力夹心装置 Chocolate-central filled device



技术参数 Technical parameters

型号 Model	150	300	450	600
产量 Production capacity	150kg/h	300kg/h	450kg/h	600kg/h
糖块重量 Weight of each candy	1~8g	1~8g	1~8g	1~8g
浇注次数 Depositing times	40~55n/min	40~55n/min	40~55n/min	40~55n/min
蒸汽 Steam	消耗量 Consumption	250kg/h	300kg/h	400kg/h
	压力 Pressure	0.2~0.6mpa	0.2~0.6mpa	0.2~0.6mpa
压缩空气 Compressed air	消耗量 Consumption	0.2m³/min	0.25m³/min	0.3m³/min
	压力 Pressure	0.4~0.6mpa	0.4~0.6mpa	0.4~0.6mpa
环境要求 Environmental requirements	温度 Temperature	20~25℃	20~25℃	20~25℃
	湿度 Humidity	55%	55%	55%
总功率 Total electric power	12kw/380V	18kw/380V	20kw/380V	25kw/380V
生产线总长度 Length of production line	16~18m	18~20m	18~22m	18~24m



全自动凝胶软糖伺服浇注生产线
Automatic soft candy servo pouring production line



180全自动糖果浇注生产线
180 Automatic candy pouring production line



该生产线是根据QQ糖特殊的生产工艺要求而研发的用于生产胶体软糖的生产设备。可连续生产各种形状以果胶或明胶为基础的胶体软糖（QQ糖）。它是一种生产高级胶体糖果的理想设备。通过更换模具，同一机器上还可生产浇注硬糖。卫生结构设计，可生产单色、双色QQ糖；在线完成香精色素，酸液的定量加注混合。高度自动化生产不仅能生产出质量稳定，还能节省人力和占用空间从而降低生产成本。

The production line is a kind of production equipment researched and developed for producing gel soft candies according to the special production process requirements of QQ candies. It can continuously produce various forms of pectin or gelatin based soft candies (QQ candies). It is a kind of ideal equipment for producing high class gel candies. The machine can also produce depositing hard candies after the replacement of molds. With sanitary structure, it can produce single-color and double-color QQ candies. Rationed filling and mixing of essence, pigment and acid solution can be completed on the line. Through high automation production, it can produce products of stable quality, save manpower and space and reduce production costs.

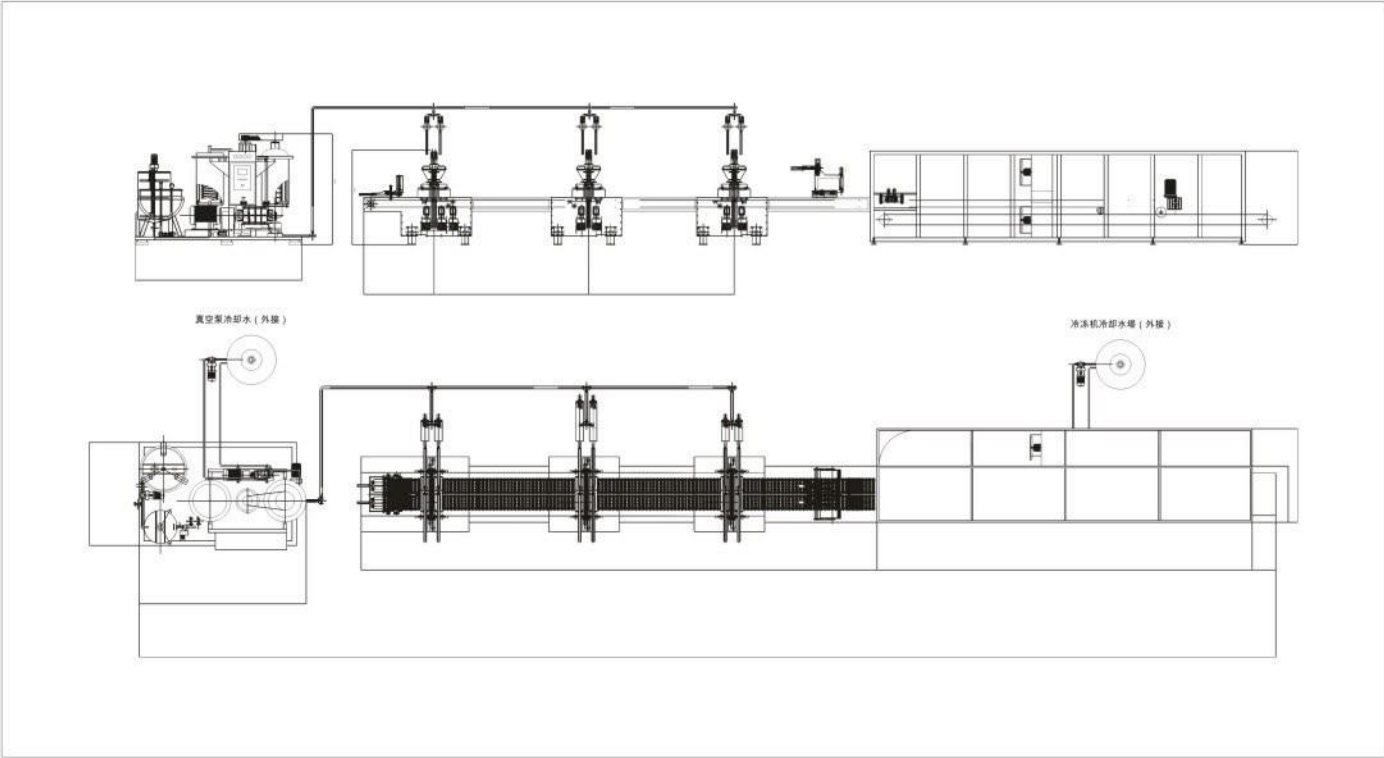


技术参数 Technical parameters

型号 Model		150	300	450
产量 Production capacity		150kg/h	300kg/h	450kg/h
糖块重量 Weight of each candy		2~8g	2~8g	2~8g
浇注次数 Depositing times		30~45n/min	30~45n/min	30~45n/min
蒸汽 Steam	消耗量 Consumption	250kg/h	300kg/h	400kg/h
	压力 Pressure	0.2~0.6mpa	0.2~0.6mpa	0.2~0.6mpa
压缩空气 Compressed air	消耗量 Consumption	0.2m³/min	0.4m³/min	0.6m³/min
	压力 Pressure	0.4~0.6mpa	0.4~0.6mpa	0.4~0.6mpa
环境要求 Environmental requirements	温度 Temperature	20~25℃	20~25℃	20~25℃
	湿度 Humidity	55%	55%	55%
总功率 Total electric power		18kw/380V	27kw/380V	34kw/380V
生产线总长度 Length of production line		16~18m	18~20m	18~22m



全自动PLC控制球形/扁形棒棒糖浇注生产线
Automatic PLC-controlled ball /
flat lollipop pouring production line



该生产线由熬糖锅、储糖罐、真空薄膜熬糖机、浇注机、模具、冷柜等部分组成。该生产线可生产双色喷花、双色双层、单色、和夹芯棒棒糖。客户更换模具既可生产各种浇注硬糖。

该生产线由PLC编程控制真空熬糖，输送和浇注程序。可以完成在线液态香精，色素和酸液的定量加注。该机配备稳定可靠的自动插放棒装置。整条生产线卫生设计，结构紧凑，性能可靠。

The production line is composed of sugar dissolving cooker, storage tank, candy vacuum micro-film cooker, depositing machine, molds and cooling tunnel. The production line can produce double-color striped, double-color double-layer, single-color and central filled lollipops. Various kinds of depositing hard candies can be produced after the mold is replaced by customers.

The production line adopts PLC to control candy vacuum cooking, conveying and depositing procedures. Rationed filling of essence, pigment and acid solution can be completed on the line. The machine is equipped with the automatic stick placing device with good stability and reliability. The whole production line adopts sanitary design with compact structure and reliable performance



技术参数 Technical parameters

型号 Model		150	300	450	600
产量 Production capacity		150kg/h	300kg/h	450kg/h	600kg/h
糖块重量 Weight of each candy		6~16g	6~16g	6~16g	6~16g
浇注次数 Depositing times		25n/min	25n/min	25n/min	25n/min
蒸汽 Steam	消耗量 Consumption	250kg/h	300kg/h	400kg/h	450kg/h
	压力 Pressure	0.2~0.6mpa	0.2~0.6mpa	0.2~0.6mpa	0.2~0.6mpa
压缩空气 Compressed air	消耗量 Consumption	0.2m³/min	0.25m³/min	0.3m³/min	0.35m³/min
	压力 Pressure	0.4~0.6mpa	0.4~0.6mpa	0.4~0.6mpa	0.4~0.6mpa
环境要求 Environmental requirements	温度 Temperature	20~25℃	20~25℃	20~25℃	20~25℃
	湿度 Humidity	55%	55%	55%	55%
总功率 Total electric power		18kw/380V	27kw/380V	34kw/380V	42kw/380V
生产线总长度 Length of production line		16~18m	18~20m	18~22m	18~24m

PLC控制全套浇注太妃糖生产线
PLC Controlled whole-set toffee pouring
production line



太妃糖连续浇注成型生产线是专门设计用于生产浇注成型太妃糖的生产设备。能生产单色、双味双色喷花、双味双色双层、夹心等的太妃糖(卡拉蜜尔)糖。

- ◆卫生结构设计制作，满足GMP生产要求；
- ◆PLC自动编程控制真空熬糖温度、时间；
- ◆LED触摸屏显示工艺流程，易于操作；
- ◆焦香器保证太妃糖产生独特焦香风味；
- ◆输送链带、冷却系统、独特软脱模机构保证脱模；
- ◆根据模拟的不同只可生产各种形状的糖果；
- ◆选装巧克力定量加注系统可生产巧克力夹芯太妃糖。

The toffee depositing and forming production line is specially designed for the continuous producing of various kinds of deposited toffees. It can produce single-color, double-taste double-color striped depositing, double-taste double-color double-layer and central filled toffees (caramels).

- ◆The sanitary structure designed and manufactured meets GMP requirements.
- ◆PLC /programmable process control available for candy vacuum cooking temperature and time.
- ◆LED touch screen displays process flow and realizes easy operation.
- ◆Special caramel reactor to enforce the caramel flavor and texture.
- ◆The conveying chain, cooling system and unique soft de-molding device guarantee the de-molding of candy.
- ◆Different shaped candies can be made via change-over of the molds.
- ◆Optional choice of extra chocolate paste injection system for making chocolate-central filled toffee candies.

技术参数 Technical parameters

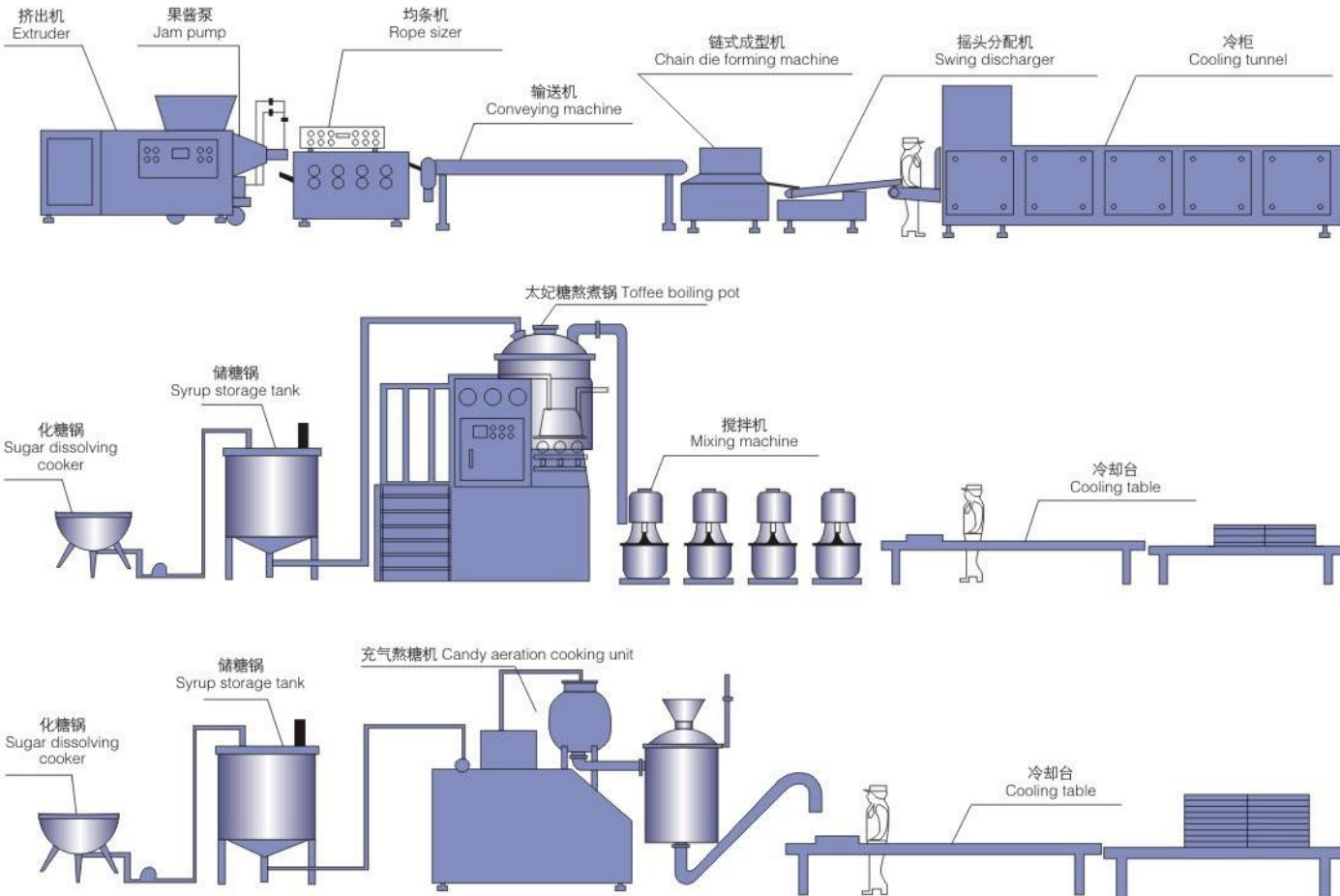
型号 Model	150	300	450	600
标准产量 Standard output	150Kg/h	300Kg/h	450Kg/h	600Kg/h
糖果产量 Candy output	根据糖型大小\ According to candy size			
浇注速度 Depositing speed	45~55n/min	45~55n/min	45~55n/min	45~55n/min
工作环境要求 Working environment requirements	温度/Temperature: 20~25℃ 湿度/Humidity: 55%			
整机功率 Machine power	18Kw/380V	27Kw/380V	34Kw/380V	42Kw/380V
整线长度 Line length	20m	20m	20m	20m
整机重量 Machine weight	3500Kg	4500Kg	5500Kg	6500Kg

夹芯奶糖(太妃糖)生产线
Filled milk candy (toffee) production line



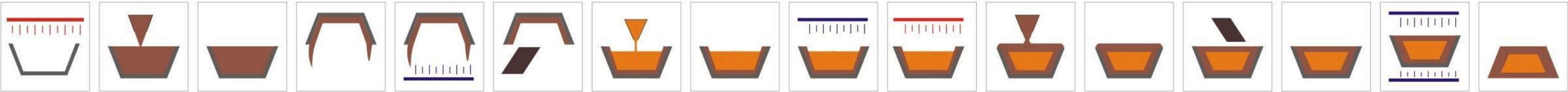
奶糖(太妃糖)生产线是根据近年来糖果生产及消费市场的变化，随着人们生活水平的提高，对糖果口味的要求正在向感性、低糖、多花色、营养保健的发展需要。我公司引进国外技术，开发了夹心奶糖(太妃糖)的生产设备。本生产线主要有果酱输送泵、糖果挤出成型机、均条机、链式成型机、摇头分配机、冷却输送台、冷柜等组成，能生产夹心软奶糖、夹心太妃糖等糖果。

The milk candy (toffee) production line is developed according to the change in candy production and consumption markets in recent years. With the increase of people's living conditions, the needs for candy tastes are developing towards low sugar, multiple styles, nutrition and health care. The central filled milk candy (toffee) production equipment is developed by our company on the basis of introducing advanced technology. The production line is mainly composed of jam conveying pump, candy extruding and forming machine, sizer, chain type forming machine, oscillating distributor, cooling and conveying table, refrigerator, etc. It can produce soft filled milk candies and filled toffees.





全自动单头、双头、三头巧克力浇注生产线
Automatic single-head, double-head,
three-head chocolate pouring and
production line



主要用途

巧克力浇注成型机是一种用于生产巧克力产品的先进机器，机器集烘模、浇注、振荡、刮平、翻模、冷却、脱模和输送的工序于一体，PLC全自动控制。可生产纯巧克力，制壳夹心及上下左右双色巧克力产品，双头或三头可单独或同时工作。

Main purpose

The chocolate depositing and forming machine is an advanced machine used for producing chocolate products. The machine integrates the procedures of mold drying, depositing, vibrating, scraping, mold turning, cooling, de-molding and transporting together. It adopts PLC automatically control and used to produce pure chocolate, filled chocolate and double-color chocolate with colors at the upside, downside, left and right. The two heads or three heads can work separately or simultaneously.

技术参数 Technical parameters

型号 Model	150单头 (single head)	175双头 (Double heads)	300三头 (Triple heads)
班产量 Output per shift	1.5~3.0 Tons/shift	1.5~3.0 Tons/h	1.5~3.0 Tons/h
浇注速度 Depositing speed	8~15 Moulds/min	8~15 Moulds/min	8~15 Moulds/min
巧克力制品重量 Chocolate product weight	纯巧克力 Pure chocolate	0~600g	0~600g
	夹心巧克力 Central-filled chocolate	15~30%	≥50%
冷柜内温度 Temperature in cooling tunnel	5~10℃	5~10℃	5~10℃
使用环境温度 Working environment temperature	22~25℃	22~25℃	22~25℃
制冷功率 Cooling power	15匹水冷冷冻机组 15 HP water cooling and freezing unit	15匹水冷冷冻机组 15 HP water cooling and freezing unit	20匹水冷冷冻机组 20 HP water cooling and freezing unit
冷却方式 Cooling ways	采用离心机封闭循环冷却 It adopts centrifuge for closed and circulated cooling		
电压 Voltage	380V/50Hz	380V/50Hz	380V/50Hz
整机功率 Total power	28kw	32.5kw	43kw
模板尺寸及数量 Mold size and quantity	300 x 225 x 30mm 220pieces needed	300 x 225 x 30mm 220pieces needed	300 x 225 x 30mm 360pieces needed
整机重量 Gross weight (kg)	5500kg	6500kg	10000kg
外形尺寸 Outline dimensions (L x W x H)	16000 x 1500 x 2000mm	19000 x 1100 x 1800mm	45000 x 1200 x 2200mm



糖果双扭包装机

Candy double-twist packaging machine



主要性能及结构特点

带理糖盘自动理料装置，电脑、光电自动检测追踪，100%包装率、无空包，变频调速。

Main performance and structural features

The automatic arranging device with the candy arranging tray realizes computer photoelectric automatic detection and tracking, featured by 100% packaging rate, no empty package, and frequency conversion speed adjustment.

技术参数 Technical parameters

型号 Model	800
包装速度 Packing speed	200-550粒/分pcs/min
包装物规格 Packaging material specification	(L)11-33mm; (W)11-25mm; (H)5-20mm
包装膜宽 Packaging film width	≤ 120 mm
外形尺寸 Outline dimensions	1700 × 918 × 1475(L × W × H) mm
电源 Power	380V/50HZ
总功率 Total power	3kw
总重量 Total weight	1200kg

高速枕式包装机

High-speed pillow type packaging machine



主要用途

适用于饼干、月饼、瑞士卷、蛋黄派、铜锣烧、磨堡蛋糕、糖果(需增加糖果转盘)等有规则物体的包装，节省大量人力物力提高效率。

Main purpose

It is suitable for packaging regular objects such as biscuits, moon cakes, Swiss rolls, egg rolls, muffin cakes, candies (a candy rotary table is needed), etc., greatly saving manpower and material resources and enhancing efficiency.

技术参数 Technical parameters

型号 Model	320
功率 Power(kw)	4.1
重量 Weight(kg)	550
尺寸 Size(mm)	4100 × 1050 × 1650
包装尺寸 Packing size(L × W × H)(mm)	100-320 × 30-160 × 5-55
赠送 Give away	打码机 Coding machine
功能 Features	设备中英文切换，主要用于包装各类物品 With switching between chinese and english, the equipment is mainly used for packaging various objects.

包装机(组合称)

Packaging machine (Combined weighing)



工作流程

提升物料经过主振动盘，通过线振动进入到集体料仓，集体料仓再将物料分配到各个称重斗，每次将几组最接近于目标的重量进行分配，并在设定重量范围内几组称斗同时放料，完成此次称重并继续下一次称重。

Work flow

The materials are hoisted and go through the main vibration disc. After linear vibration, they enter the collective material silo, which will distribute the materials evenly to each weighing hopper. Each time the groups of materials with the weight closest to the target are distributed. The materials in several groups of weighing hoppers within the set weighing range are discharged simultaneously, and the weighing is completed and next weighing will continue.

结构特点

- ◆称重斗可依次下料防止物料阻塞；
- ◆多种语言可互相转的液晶触摸屏，操作简单；
- ◆可手动调节显示屏背光灯的亮灯时间；
- ◆防水防尘设计，清洁方便；
- ◆可预先储存99组产品参数。

Structural features

- ◆The weighing hopper can discharge the materials in turn to prevent materials blocking.
- ◆LCD touch screen with multiple languages transferring is simple to operate.
- ◆The lighting time of the back light on the display screen can be manually adjusted.
- ◆Waterproof and dustproof design with convenient cleaning.
- ◆99 groups of product parameters can be prestored.

技术参数 Technical parameters

称重范围 Weighing range	1kg-2kg
称重准确度 Weighing accuracy	± 0.1~2g
最大速度 Maximum speed	40-50 包/分bag/min
电源要求 Power supply requirement	220V, 50Hz, 1.5kw
料斗容量 Hopper volume	2.5L
显示器 Display screen	7英寸彩色触摸屏 7" color touch screen